

Date: Thursday, 16/10/2008 4:35:30 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42660
Estimate Number : 13228
P.O. Number :
This Issue : 16/10/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 16/10/2008 Type : PURCHASED PARTS
Previous Run : 42657
Written By :
Checked & Approved By : 08.10.16
Comment :

Drawing Name : 212 DETAIL PARTS
Part Number : D2127251113
Drawing Number : D212-725-1
Project Number : N/A
Drawing Revision :
Material : N/A
Due Date : 23/10/2008

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-113 with Dart IPP D212-725-1-113"

Send a copy of this IPP

OCT 29 2008

AS

2.0

D2127251113

Gusset



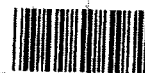
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-113 gusset

7645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-113 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:30 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42660

Part Number: D2127251113

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QCS

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/04

Job Completion



U 08-11-03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.21

Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

Resolution:

N/A

1.21 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.22

Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 6061 T6 5/16" ROUND BAR, Batch No. 2972.

1.22 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.23

Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .050 Batch No. 1511.

1.23 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.24

Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .040 Batch No. 0921

1.24 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.25

Discrepancy:

Fabricate D212-725-1-113 / -114, Gusset for Dart Aerospace.

Resolution:

D212-725-1-113 / -114, Gusset fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .040 Batch No. 0921.

1.25 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:35:30 PM
 User: Julie Dawson

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 42660 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251113 |
| This Issue : 16/10/2008 S.O. No. : | Drawing Number : D212-725-1 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 16/10/2008 Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 42657 | Material : N/A |
| Written By : | Due Date : 23/10/2008 Qty: 1 Um: Each |
| Checked & Approved By : <u>20.08.10.16</u> | |
| Comment : | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-113 with Dart IPP D212-725-1-113"

Send a copy of this IPP

C208/10/20 ①

| | | |
|-----|-------------|--------|
| 2.0 | D2127251113 | Gusset |
|-----|-------------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-113 gusset _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-113 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:35:30 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42660

Part Number: D2127251113

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:35:30 PM
User: Julie Dawson

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 42660 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251113 |
| This Issue : 16/10/2008 S.O. No. : | Drawing Number : D212-725-1 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 16/10/2008 Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 42657 | Material : N/A |
| Written By : | Due Date : 23/10/2008 Qty: 1 Um: Each |
| Checked & Approved By : <u>[Signature]</u> | |
| Comment : | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING
Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-113 with Dart IPP D212-725-1-113"
Send a copy of this IPP

OCT 29 2008

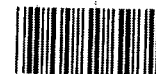
[Signature]

| | | |
|-----|-------------|--------|
| 2.0 | D2127251113 | Gusset |
|-----|-------------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
GUSSET

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-113 gusset W645211
Attach serviceable tags

OCT 29 2008

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-113 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:30 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42660

Part Number: D2127251113

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A JS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.21

Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

Resolution:

N/A

1.21 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.22

Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 6061 T6 5/16" ROUND BAR, Batch No. 2972.

1.22 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.23

Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .050 Batch No. 1511.

1.23 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.24

Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .040 Batch No. 0921

1.24 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.25

Discrepancy:

Fabricate D212-725-1-113 / -114, Gusset for Dart Aerospace.

Resolution:

D212-725-1-113 / -114, Gusset fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .040 Batch No. 0921.

1.25 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****